

**SECTION A-A**  
SCALE 1 : 1

**SECTION B-B**  
SCALE 1 : 1

**NOTES**

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. DRILL #30 VENT HOLE IN BOTTOM OF HOOP FOR VENTING OF WELD GASES.
3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C.
4. △ MILL SLOT INTO ITEM 2 (1 IN TUBE) AS SHOWN. CONTOUR END OF ITEM 3 (1/2 IN TUBE) TO MINIMIZE GAP BETWEEN ITEMS.
5. △ ADJUST SLOT OF ITEM 4 (CAP) TO FIT AS REQUIRED.

**APPROVALS**      **DATE**

DRAWN: JEFF CLARKE 12 SEPT 2012  
CHECKED: E. BURGON 10 NOV 2012

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**REV. 0**      **REV. 1**      **REV. 2**

**DESCRIPTION OF CHANGE**

**INITIAL ISSUE**      **TITLE BLOCK UPDATED; HANDLE PROVISIONS ADDED**      **BJC 20 FEB 2011**

**INITIALS**      **DATE**

**ITEM**      **DESCRIPTION**      **MATERIAL**      **MATERIAL SPEC**      **STOCK SIZE**

**QTY**

**LIST OF MATERIALS**

ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
01	ATTACHMENT HOOP ASSEMBLY			
1	84262-01 07 BASKET HANDLE PROVISIONS	1018 MILD STEEL	AISI 1010/1020	0.032-0.050 SHEET
1	76423-04 06 CAP	1018 MILD STEEL	AISI 1010/1020	5/8 DIA ROD
1	95926-05 05 LUG	1018 MILD STEEL	AISI 1010/1020	5/8 DIA ROD
1	95926-04 04 LUG	4130 STEEL COND. N	MIL-T-6356	1/2 X 0.055 SQR TUBE
A/R	03 TUBE 1/2IN	4130 STEEL COND. N	MIL-T-6356	1 X 0.065 SQR TUBE
A/R	95926-01 01 ATTACHMENT HOOP ASSEMBLY			
01	PART NO.	ITEM	DESCRIPTION	MATERIAL
QTY				